Installation Guide Replacement Latch Housing for Andersen[®] LuminAire[™] Retractable Insect Screen Door

For installation help please visit www.AndersenLuminAire.com/install

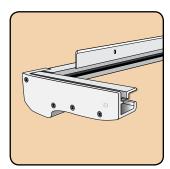
Please Do Not Return Product to Store!



PLEASE call the Storm Door Solution Center at 844-813-6664,

with any questions regarding installation, lost part replacement, or anything else related to your retractable insect screen purchase. Replacement parts can also be found at: **parts.andersenstormdoors.com**

Read this entire guide before you begin your installation. If your abilities do not match the requirements of this installation, contact an experienced contractor.



PARTS OVERVIEW

Your replacement part should contain the following parts.



Latch Housing

End Caps (attached to ends of the housing)

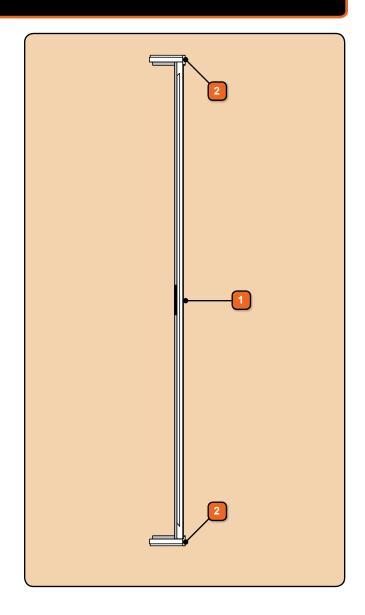
Not Shown

Screw Pack containing:

- 1 inch #8 screws (qty 6)
- 1/2 inch #8 self-tapping screws (qty 3)
- 1/8 inch Drill Bit
- #2 Phillips Bit

NOTICE

To avoid product damage, be sure to place all parts of your retractable insect screen on a soft non-abrasive surface such as carpet, drop cloth placed on your lawn or cardboard.

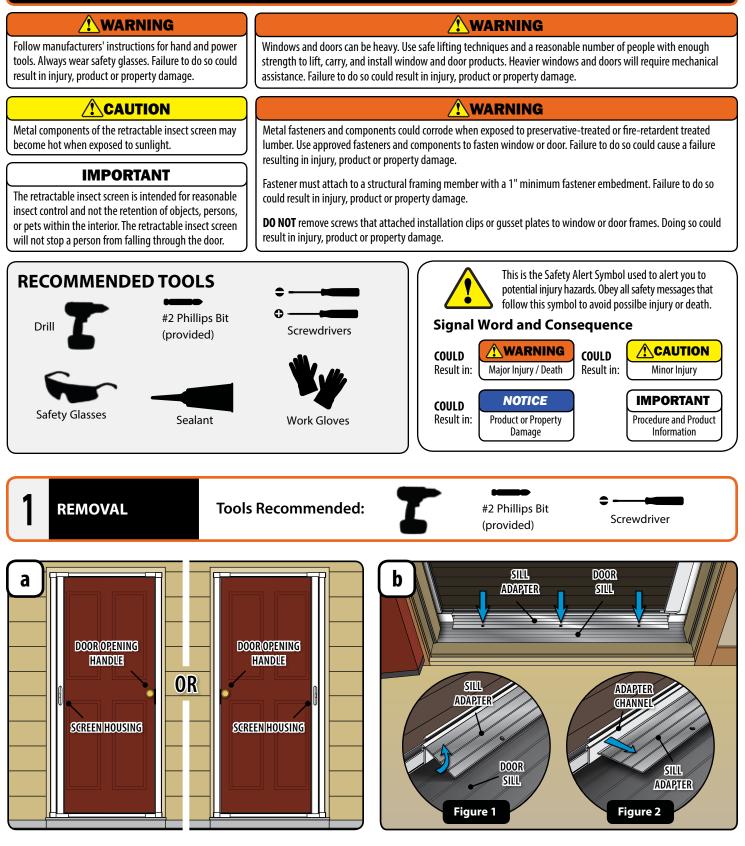




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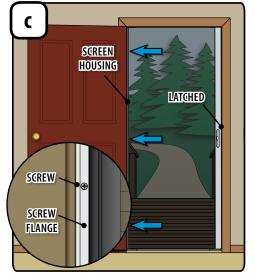


SAFETY FIRST: Please read and follow all Cautions and Warnings in this guide.

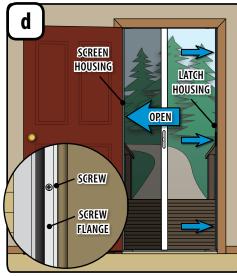


- **a** From the exterior of the screen assembly, take note of the screen assemblies orientation. This is the orientation the screen assembly should be in when reinstalled.
- **b1** From the interior of the screen assembly, remove the three screws from the **Sill Adapter**.
- **b2** Rotate Sill Adapter up and pull out of Adapter Channel (see Figures 1 & 2).
- **b3** Save the Sill Adapter for reinstallation in future step.

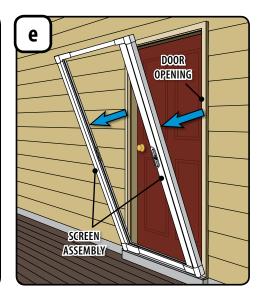
1 REMOVAL - Continued



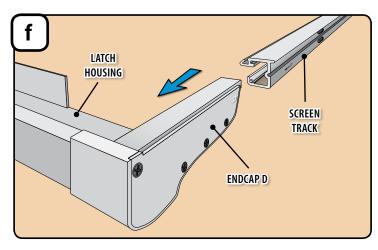
C From the interior of the screen assembly, with the screen extended and in the latched position, remove the three screws from the Screw Flange on the Screen Housing side.



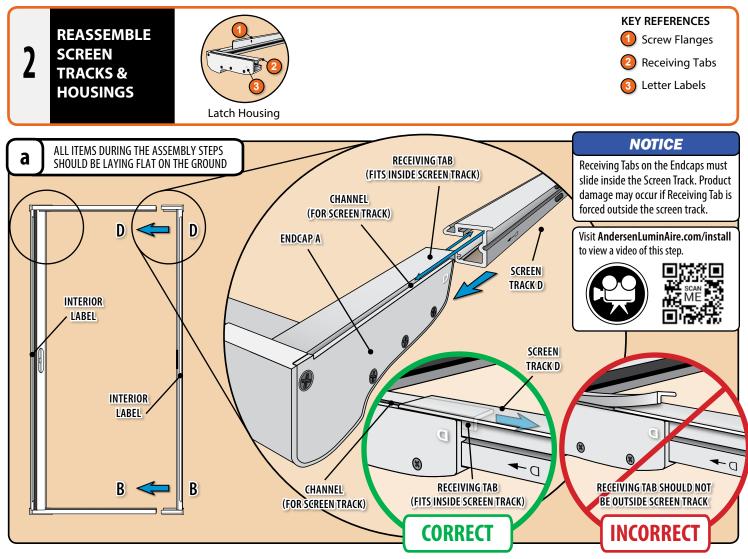
d Unlatch and open the insect screen. Remove the three screws on the **Screw Flange** on the **Latch Housing** side, supporting the screen assembly as needed.



e Carefully tip and lift Screen Assembly out of Door Opening and place it flat, with the interior side facing up, on a non-abrasive surface.

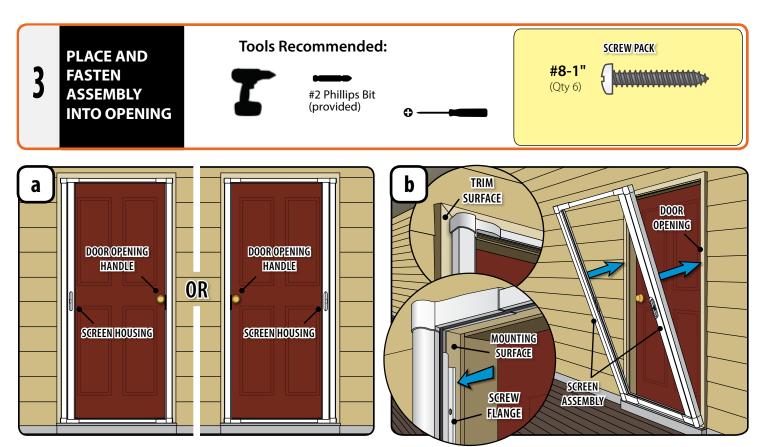


g Carefully slide the Latch Housing off of both Screen Tracks (sides B and D) and dispose of Latch Housing properly.

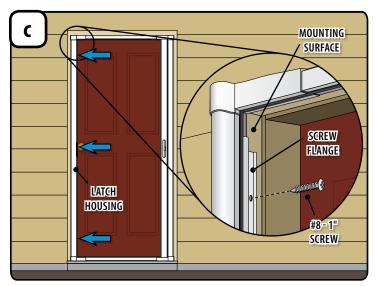


a1 Leaving the screen in the retracted position, arrange the components so the letters marked on the Screen Tracks and the letters marked on the Endcaps align (B to B, and D to D).

a2 Starting at corner D, slide the Receiving Tab on Endcap D inside the Screen Track (marked D). Make sure the Receiving Tab fits inside the Screen Track, and the Screen Track slides into the Channel. (see "correct" above). Repeat the step for corner B. (Visit AndersenLuminAire.com/Install to view a video of this step.)

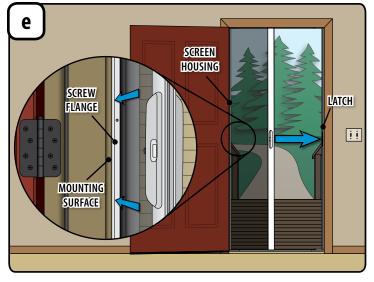


- **a** With the interior of the screen assembly facing the door opening, rotate the assembly so the **Screen Housing** is on the opposite side of the **Door Opening Handle**.
- **b1** The screen assembly may be narrower than your opening until fully expanded in the following steps.
- **b2** Start by placing the Screen Assembly onto the exterior Trim Surface, with the Screw Flanges extending into the Door Opening. Rest the bottom of the screen assembly onto your sill or support blocking.
- **b3** Slide the screen assembly in the door opening until the Latch Housing side Screw Flange is tight to the Mounting Surface.

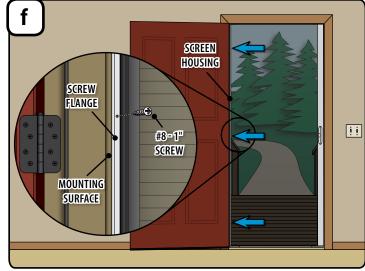


- d LATCH HOUSING EXPAND EXPAND EXPAND EXPAND
- c1 Verify the Latch Housing side Screw Flange is tight to Mounting Surface.
- **c2** Align the three holes on the **Latch Housing** side **Screw Flange** with the three existing holes in the **Mounting Surface**.
- **c3** With three of the **#8 1**" screws, fasten Latch Housing side of screen assembly to the Mounting Surface. (*Be careful not to over tighten*)
- d Expand screen assembly by sliding Screen Housing side until the Screw Flange is tight to the Mounting Surface.

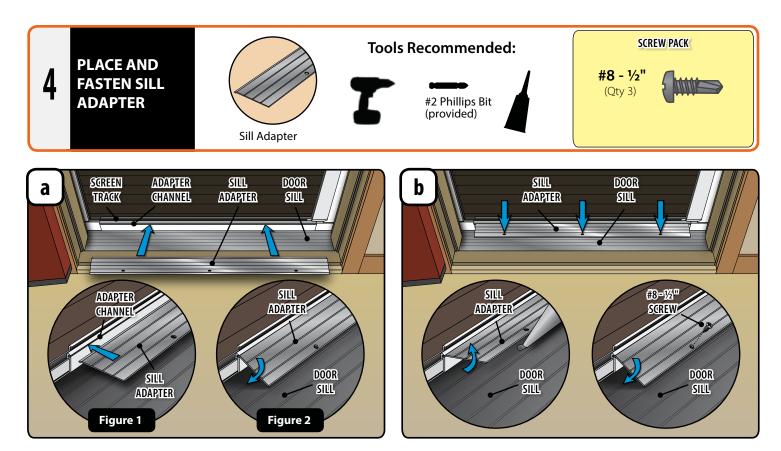
3 PLACE AND FASTEN ASSEMBLY - Continued



e From the interior of the screen assembly, hold the Screen Housing side Screw Flange against the Mounting Surface, extend the insect screen across the assembly and latch.



- **f1** With the Screen Housing side Screw Flange tight to Mounting Surface, align the three holes on the Screen Housing side Screw Flange with the three existing holes in the Mounting Surface.
- **f2** With the three remaining **#8 1" screws**, fasten Screen Housing to the Mounting Surface. (Be careful not to over tighten)



- a1 Thoroughly clean the Door Sill.
- **a2** From the interior of screen assembly, position **Sill Adapter** with the textured side up and screw holes in toward the interior of the home.
- **a3** Insert edge of the **Sill Adapter** into the **Adapter Channel** located on the **Screen Track** (see Figure 1).
- **a4** Rotate the **Sill Adapter** down to the **Door Sill** to make sure the three holes in the **Sill Adapter** align with the three existing holes in your **Door Sill.** (see Figure 2).
- **b1** Lift **Sill Adapter** and apply sealant into the holes until sealant over flows onto **Door Sill** surface.
- **b3** Rotate the Sill Adapter back down to the Door Sill and fasten using three #8 ½" Self-Tapping Screws. Cleanup excess sealant.



